

CORDLESS DRILL/DRIVER

DRILL BIT - 12.0mm

YOU WILL NEED

Alpha ONSITE+
Step Tip Drill Bit

Cordless Drill/Driver

Alpha
Liquid Gold
Cutting Fluid

Personal Protective
Equipment (PPE)



BEST PRACTICE GUIDE

No need to Pilot Drill as the unique design of the Step Tip Drill bit eliminates pre-drilling

Apply cutting fluid to the cutting edge of the drill bit to lubricate cut against heat and friction

Flip Speed setting on top of drill to 2 and set Torque on Drill setting

Apply **MEDIUM PRESSURE** as you drill

TIME TEST - DRILLING 5 HOLES	NOTES:
1:12	Approx. 3/4 of Speed 2 optimal

IMPACT DRIVER

DRILL BIT - 12.0mm

YOU WILL NEED

Alpha ONSITE® Step Tip Drill Bit

Impact Driver

Alpha Liquid Gold Cutting Fluid

Personal Protective Equipment (PPE)



BEST PRACTICE GUIDE

No need to Pilot Drill as the unique design of the Step Tip Drill bit eliminates pre-drilling

Apply cutting fluid to the cutting edge of the drill bit to lubricate cut against heat and friction

Apply **HIGH PRESSURE** as you drill

Drill at **MAX SPEED**
Up to 3,700RPM

TIME TEST - DRILLING 5 HOLES	NOTES:
1:08	Caution: hot swarf